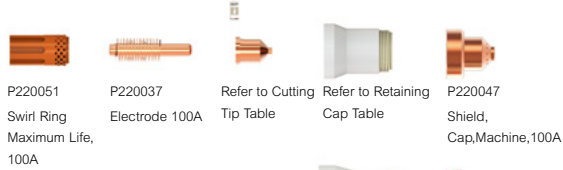


Shielded Parts



P220051
Swirl Ring
Maximum Life,
100A

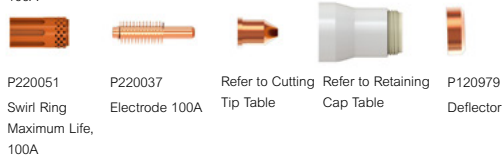
P220037
Electrode 100A

Refer to Cutting
Tip Table

Refer to Retaining
Cap Table

P220047
Shield,
Cap,Machine,100A

Unshielded Parts



P220051
Swirl Ring
Maximum Life,
100A

P220037
Electrode 100A

Refer to Cutting
Tip Table

Refer to Retaining
Cap Table

P120979
Deflector

Model

Description	Part No.	
	4mt	6mt
HYP Plasma Cutting Torch Package	HYMP100R-40-CC3-1	HYMP100R-60-CC3-1

Wear Parts

Cutting Tips

Part No.	Description	Bore \varnothing A
P220011	Tip 100A Shielded	1.5mm
P220064	Tip 100A Unshielded	1.5mm

Retaining Caps

Part No.	Description
* HYP1230	Retaining Cap, 100A

Spare Parts

Part No.	Description
1	HYMP1201 HYMP-120 Machine Torch Head
2	SCP8128 Auto Torch Head Housing
3	SCPSP1-1 Screw Pack
4	SCP8120 Auto Handle
5	SCP8010 Plasma Plastic Insert
6	PB8110A Auto Handle Insert
7	PB8030A Auto Handle Lock Nut
8	PBL8017A Auto Handle Spring
9	*SCP8119C-40-# Cable Assembly Complete x 4mt
	*SCP8119C-60-# Cable Assembly Complete x 6mt